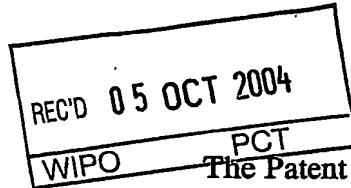




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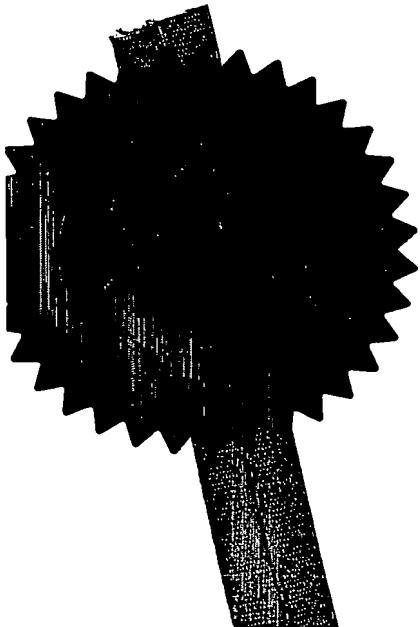
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1. Your reference

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2. Patent application number
(The Patent Office will fill in this part)0322750.1
P01/7700 0.00-0322750.1

3. Full name, address and postcode of the or of each applicant (underline all surnames)

Givaudan SA
Chemin de la Parfumerie 5
1214 Vernier
Switzerland

05406031001

Patents ADP Number (if you know it)

If the applicant is a corporate body, give the country/state of its incorporation

Switzerland

4. Title of the Invention

ORGANIC COMPOUNDS

5. Name of your agent (if you have one)

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

Centre for Innovative Technology (Givaudan UK Ltd.)
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Date of filing
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Description 9 ✓

Claim(s) 3

Abstract 1

Drawing(s)

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Colin Brown (office time) Tel. No: 01/784417721

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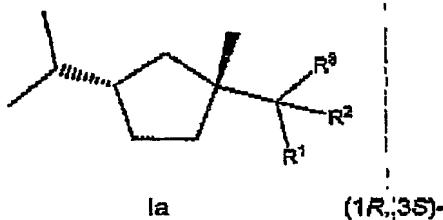
Organic Compounds

The present invention relates to 3-isopropyl-1-methylcyclopentyl derivatives, namely (3-isopropyl-1-methylcyclopentyl)ethanol, (3-isopropyl-1-methylcyclopentyl)ethanone and (3-isopropyl-1-methylcyclopentyl)methanol and their uses as fragrances. This invention relates furthermore to a method for their production and to fragrance compositions comprising them.

10 In the fragrance industry there is a constant demand for new compounds that enhance or improve on odour notes, or impart new odour notes.

It has now been found that certain 3-isopropyl-1-methylcyclopentyl derivatives have much sought-after floral, fruity and woody odour notes, and they are relatively simple and easy to prepare starting from naturally available (1S)-(+)- and (1R)-(-)-fenchone.

15 Accordingly, the present invention refers in one of its aspects to the use of a compound of formula (a) and the enantiomer (1S,3R)- thereof as fragrance.

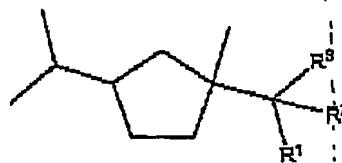


20 wherein
R¹ is hydrogen or methyl;
R² is hydrogen; and
R³ is hydroxyl; or
R² and R³ form together with the carbon atom to which they are attached a carbonyl
25 group.

It has been found that the odour threshold of certain compounds of formula Ia is on an average two times lower than that of the corresponding enantiomer. Accordingly, a compound of formula I

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enriched in its (1*R*,3*S*) enantiomer of formula 1a are preferred.

The term "enriched" is used herein to describe a compound having an enantiomeric purity greater than 1:1 in favour of the selected enantiomer. Compounds are preferred having a purity of about 1:3 or greater, e.g. 1:4. Particularly preferred are compounds having an enantiomeric purity of 1:9 or greater, such as 5:95 or 1:99.

Particularly preferred compounds of the present invention are [(1*R*,3*S*)-3-isopropyl-1-methylcyclopentyl]methanol, 1-[(1*R*,3*S*)-3-isopropyl-1-methylcyclopentyl]ethanone, and 1-[(1*R*,3*S*)-3-isopropyl-1-methylcyclopentyl]ethanol.

The compounds according to the present invention may be used alone or in combination with a base material. As used herein, the "base material" includes all known odourant molecules selected from the extensive range of natural products and synthetic molecules currently available, such as essential oils, alcohols, aldehydes and ketones, ethers and acetals, esters and lactones, macrocycles and heterocycles, and/or in admixture with one or more ingredients or excipients conventionally used in conjunction with odourants in fragrance compositions, for example, carrier materials, and other auxiliary agents commonly used in the art.

The following list comprises examples of known odourant molecules, which may be combined with the compounds of the present invention:

25 - ethereal oils and extracts, e.g. tree moss absolute, basil oil, castoreum, costus root oil, myrtle oil, oak moss absolute, geranium oil, jasmin absolute, patchouli oil, rose oil, sandalwood oil, wormwood oil, lavender oil or ylang-ylang oil;

30 - alcohols, e.g. citronellol, EbanoTM, eugenol, farnesol, geraniol, Super MuguetTM, linalool, phenylethyl alcohol, SandaloreTM, terpineol or TimberolTM.

- aldehydes and ketones, e.g. α -amylcinnamaldehyde, **Georgywood™**, hydroxycitronellal, Iso E Super®, Isoraldeine®, Hedione®, maltol, Methyl cedryl ketone, methylionone or vanillin;
- 5 — ethers and acetals, e.g. Ambrox™, geranyl methyl ether, rose oxide or Spirambrene™.
- esters and lactones, e.g. benzyl acetate, Cedryl acetate, γ -decalactone, **Helvetolide®**, γ -undecalactone or Vetiveryl acetate.
- 10 — macrocycles, e.g. Ambrettolide, Ethylene brassylate or Exaltolide®.
- heterocycles, e.g. isobutylchinoline.

15 The compounds of the present invention may be used in a broad range of fragrance applications, e.g. in any field of fine and functional perfumery, such as perfumes, household products, laundry products, body care products and cosmetics. The compounds can be employed in widely varying amounts, depending upon the specific application and on the nature and quantity of other odourant ingredients. The proportion

20 is typically from 0.001 to 20 weight percent of the application. In one embodiment, compounds of the present invention may be employed in a fabric softener in an amount of from 0.001 to 0.05 weight percent. In another embodiment, compounds of the present invention may be used in fine perfumery in amounts of from 0.1 to 20 weight percent, more preferably between 0.1 and 5 weight percent. However, these values are

25 given only by way of example, since the experienced perfumer may also achieve effects or may create novel accords with lower or higher concentrations.

The compounds of the present invention may be employed into the fragrance application simply by directly mixing the fragrance composition with the fragrance application, or they may, in an earlier step be entrapped with an entrapment material, for example, polymers, capsules, microcapsules and nanocapsules, liposomes, film formers, absorbents such as carbon or zeolites, cyclic oligosaccharides and mixtures thereof, or they may be chemically bonded to substrates, which are adapted to release the fragrance molecule upon application of an external stimulus such as light, enzyme, or the like, and then mixed with the application.

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Thus, the invention additionally provides a method of manufacturing a fragrance application, comprising the incorporation of a compound of formula I enriched in one of their enantiomers, as a fragrance ingredient, either by directly admixing the compound 5 to the application or by admixing a fragrance composition comprising a compound of formula I enriched in one of their enantiomers, which may then be mixed to a fragrance application, using conventional techniques and methods.

As used herein, "fragrance application" means any product, such as fine perfumery, 10 e.g. perfume and eau de toilette; household products, e.g. detergents for dishwasher, surface cleaner; laundry products, e.g. softener, bleach, detergent; body care products, e.g. shampoo, shower gel; and cosmetics, e.g. deodorant, vanishing creme, comprising an odourant. This list of products is given by way of illustration and is not to be regarded 15 as being in any way limiting.

15 Compounds of formula Ia and the enantiomers thereof may be prepared by the Haller-Bauer rearrangement of (1R)-(-)-fenchone / (1S)-(+)-fenchone (1,3,3-trimethyl-2-norbornanone) followed by hydrolysis to 3-isopropyl-1-methylcyclopentanecarboxylic acid under alkali conditions, e.g. in the presence of a base such as NaOH or KOH. The 20 resulting acid will then be reacted with methylolithium to give a compound of formula I wherein R² and R³ form together with the carbon atom to which they are attached a carbonyl group. To give further compounds of the present invention, the resulting ketone may be transformed to a tertiary alcohol either through reduction with e.g. NaBH₄, or by adding a Grignard reagent.

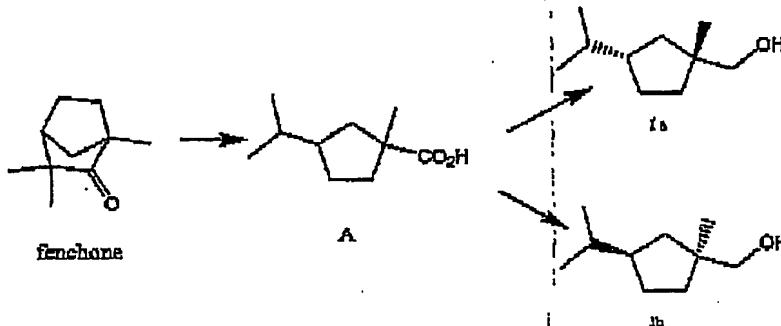
25 (3-isopropyl-1-methylcyclopentyl)methanol may be prepared by reduction of 3-isopropyl-1-methylcyclopentanecarboxylic acid (A), which has been prepared by rearrangement of fenchone, in the presence of LAH to the corresponding alcohol, as shown in scheme 1.

30

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Scheme 1:



Optically pure compounds of formula 1a and 1b and enantiomeric mixtures of a

5 compound of formula 1 enriched in one of the enantiomers, i.e. a compound of formula 1a or 1b, may be synthesised, starting from optically pure fenchone or an enantiomeric mixture enriched in either (1R)-(-)-fenchone or (1S)-(+)-fenchone.

10 The invention is now further described with reference to the following non-limiting examples.

15 All end products described in the following Examples 1 to 6 are colourless oils. They were obtained starting from (1R)-(-)- and (1S)-(+)-fenchone that contained 8% and 2% respectively of the other enantiomer. The reported NMR data were measured under the following general conditions: ^1H at 400 and ^{13}C at 100 MHz; in CDCl_3 ; chemical shifts (δ) in ppm downfield from TMS; coupling constants J in Hz.

Example 1: [(1R,3S)-3-Isopropyl-1-methylcyclopentyl]methanol

20 A solution of (1R,3S)-3-Isopropyl-1-methylcyclopentanecarboxylic acid (70.0 g, 0.41 mol), obtained from (1R)-(-)-fenchone (V. Braun, J.: Jacob, A. *Chem. Ber.* 1933, 66, 1461) in diethyl ether (100 ml) was slowly added, under nitrogen, to a suspension of lithium aluminium hydride (13.3 g, 0.35 mol) in the same solvent (500 ml). After heating at reflux during 3 h, the reaction mixture was cooled down to 10°C, 2N NaOH solution (70 ml) was carefully added and stirring continued for 0.5 h. The white solid was filtered off, the filtrate washed with brine (2 x 500 ml), dried (MgSO_4) and concentrated *in vacuo*. The crude product (79.0 g) was purified by distillation using a 10 cm Vigreux column (0.9-1.1 mbar), 96-98°C to give [(1R,3S)-3-isopropyl-1-methylcyclopentyl]methanol (57.0 g, 90% yield).

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¹H-NMR: δ 0.87 (d, J = 6.7, 3H), 0.88 (d, J = 6.7, 3H), 1.01 (s, 3H), 1.08 (dd, J = 12.3, 11.0, 1H), 1.16-1.38 (m, 3H), 1.48 (ddd, J = 12.4, 6.9, 0.8, 1H), 1.53-1.72 (m, 3H), 1.74-1.87 (m, 1H), 3.36 (d, J_{AB} = 10.4, 1H), 3.39 (d, J_{AB} = 10.4, 1H), ¹³C-NMR: δ 21.5 (2q), 5 25.0 (q), 30.4 (t), 33.8 (d), 35.6 (t), 41.5 (t) 43.8 (s), 46.9 (d), 72.1 (t), $[\alpha]_D^{22}$ -12.0 (c 1.0, EtOH).

Odour description: floral, green, jasmine, lily-of-the-valley, fresh, clean.

10 Example 2: [(1S,3R)-3-Isopropyl-1-methylcyclopentyl]methanol

Prepared according to the experimental procedure of Example 1 starting from (1S)-(+)-fenchone.

$[\alpha]_D^{22}$ +13.5 (c 1.0, EtOH).

15

Odour description: floral, fruity, green, rosy, hesperidic (grapefruit).

Example 3: 1-[(1R,3S)-3-Isopropyl-1-methylcyclopentyl]ethanone

A 1.6M solution of methylolithium in diethyl ether (200 ml, 0.32 mol) was added dropwise 20 during 25 min. into a solution of (1R,3S)-3-Isopropyl-1-methylcyclopentanecarboxylic acid (25.5 g, 0.15 mol) in THF (250 ml) at 0°C. After stirring at 0°C for 3 h, chlorotrimethylsilane (151 ml, 1.2 mol) was added with cooling and the reaction mixture was allowed to warm up to room temperature, poured on ice-cold water (200 ml), stirred for 0.5 h and extracted with MTBE (2 x 250 ml). The combined organic phases were 25 washed with water (200 ml), 2M NaOH (150 ml) and brine (3 x 200 ml), dried ($MgSO_4$) and concentrated in vacuo to give the crude [(1R,3S)-3-Isopropyl-1-methylcyclopentyl]ethanone (27.6 g), a sample of which (1.5 g) was purified by bulb-to-bulb distillation (0.93 g, 68% yield).

30 ¹H-NMR: δ 0.89 (2d, J = 6.6, 6H), 1.19 (s, 3H), 1.24 (dq, J = 12.4, 9.1, 1H), 1.34-1.43 (m, 2H), 1.56-1.77 (m, 3H), 1.81-1.90 (m, 1H), 2.09 (ddd, J = 13.1, 9.1, 4.0, 1H), 2.15 (s, 3H), ¹³C-NMR: δ 21.3 (q), 21.4 (q), 25.0 (q), 25.3 (q), 30.2 (t), 33.3 (d), 35.6 (t), 41.0 (t), 46.6 (d), 55.3 (s), 213.0 (s). $[\alpha]_D^{22}$ -1.0 (c 1.1, EtOH).

Odour description: earthy/mossy, green, woody.

Example 4: 1-[(1S,3R)-3-Isopropyl-1-methylcyclopentyl]ethanone

5 Prepared according to the experimental procedure of Example 3 starting from (1S)-(+)-fenchone.

$[\alpha]_D^{22} +1.0$ (c 1.1, EtOH).

10 Odour description: floral, agrestic, fruity, green.

Example 5: 1-[(1R,3S)-3-Isopropyl-1-methylcyclopentyl]ethanol

A solution of 1-[(1R,3S)-3-isopropyl-1-methylcyclopentyl]ethanone from Example 3 (3.0
15 g, 18 mmol) in ethanol (8 ml) was added to a cold (ice-bath) solution of sodium
borohydride (0.42 g, 10.7 mmol) in the same solvent (17 ml). After 1.5 h stirring at room
temperature, the reaction mixture was poured on ice-cold 2M HCl (100 ml) and
extracted with MTBE (2 x 100 ml). The combined organic phases were washed with
brine (2 x 50 ml), dried (MgSO_4) and concentrated in *vacuo*. The crude product (2.8 g)
20 was purified by bulb-to-bulb distillation (2.34 g, 77% yield, diastereoisomer ratio ~1:1).

$^1\text{H-NMR}$: δ 0.87 (*d*, *J* = 6.6, 3H), 0.875 (*d*, *J* = 6.6, 3H), 0.88 (*2d*, *J* = 6.6, 6H), 0.92 (*s*,
3H), 0.93 (*s*, 3H), 1.05 (*t*, *J* = 11.7, 1H), 1.12 (*d*, *J* = 6.4, 3H), 1.125 (*d*, *J* = 6.4, 3H),
1.14 (*t*, *J* = 11.8, 1H), 1.17-1.74 (*m*, 12H), 1.47 (2*s*, 2H), 1.78-1.88 (*m*, 2H), 3.53 (*q*, *J* =
25 6.3, 1H), 3.55 (*q*, *J* = 6.3, 1H). $^{13}\text{C-NMR}$: δ 18.5 (2*q*), 21.3 (2*q*), 21.4 (3*q*), 21.5 (*q*), 29.8
(*t*), 30.0 (*t*), 33.7 (2*d*), 35.8 (*t*), 35.9 (*t*), 41.9 (2*t*), 46.3 (2*d*), 46.8 (*s*), 46.9 (*s*), 75.4 (*d*),
75.7 (*d*). $[\alpha]_D^{22} -7.0$ (c 1.0, EtOH).

Odour description: floral, earthy/mossy, slightly terpineol/earthy.

30

Example 6: 1-[(1S,3R)-3-Isopropyl-1-methylcyclopentyl]ethanol

Prepared according to the experimental procedure of Example 5 starting from (1S)-(+)-fenchone.

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$[\alpha]_D^{25} +8.0$ (c 1.0, EtOH).

Odour description: hesperidic/citrus, fruity, green, fresh (grapefruit, rhubarb).

5

Example 7: Feminine Fine Fragrance

	<u>Ingredient</u>	<u>Parts per weight</u>
	Citronellol	50
10	Cyclamen aldehyde	15
	Diethyl malonate	5
	Dipropylene glycol (DPG)	149
	Florhydral	12
	Gardenol	10
15	Geraniol	50
	Hedione	25
	alpha-Hexylcinnamaldehyde	200
	Hydroxycitronellal	35
	Isocyclocitral 1% in DPG	15
20	Isojasmone	2
	Jasmal	40
	Jasmonyl	20
	Lemon oil	10
	Lilial	25
25	Linalool	65
	Linalyl acetate	50
	Methyl diantilis	2
	Petitgrain Paraguay oil	5
	Phenethyl alcohol	65
30	Silvial	100
	<u>[(1R,3S)-3-Isopropyl-1-methylcyclopentyl]methanol</u>	<u>50</u>
		Total 1000

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* for chemical names see Flavor and Fragrance Materials – 2003, Allured Publishing Corp. Carol Stream III., U.S.A..

5 The presence of 5% of [(1*R*,3*S*)-3-Isopropyl-1-methylcyclopentyl]methanol confers to this formula a *creamy, lily-of-the-valley* aspect.

Example 8: Floral Composition for Soap

10	Ingredient	Parts per weight
	Agrumex	100
	Benzophenone	60
	Benzyl acetate	55
	Bergamot base	80
15	4-t-Butylcyclohexyl acetate	150
	Diphenyl oxide	20
	Dipropylene glycol (DPG)	78
	Ebanol	20
	Hydroxycitronellal	200
20	Jasmine base	80
	Methyl Phenylacetate	2
	Nerol	20
	Phenylpropyl alcohol	40
	Rose base	100
25	Rhodinol	65
	Sandela	30
	Silvial	100
	<u>[(1<i>R</i>,3<i>S</i>)-3-Isopropyl-1-methylcyclopentyl]methanol</u>	<u>50</u>
	Total	1250

30

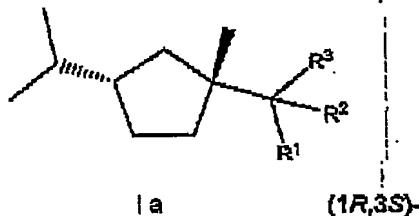
* for chemical names see Flavor and Fragrance Materials – 2003, Allured Publishing Corp. Carol Stream III., U.S.A..

35 [(1*R*,3*S*)-3-Isopropyl-1-methylcyclopentyl]methanol makes this lily-of-the-valley fragrance velvety and rich.

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Claims

1. The use of a compound of formula Ia and the enantiomer thereof as fragrance,



wherein

R¹ is hydrogen or methyl;

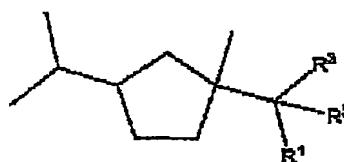
R² is hydrogen; and

R³ is hydroxyl; or

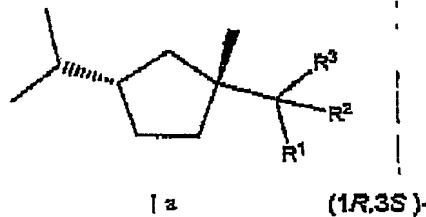
R² and R³ form together with the carbon atom to which they are attached a carbonyl group.

2. The use of a compound according to claim 1 selected from: [(1R,3S)-3-isopropyl-1-methylcyclopentyl]methanol, [(1S,3R)-3-isopropyl-1-methylcyclopentyl]methanol, 1-[(1R,3S)-3-isopropyl-1-methylcyclopentyl]ethanone, 1-[(1S,3R)-3-isopropyl-1-methylcyclopentyl]ethanone, 1-[(1R,3S)-3-isopropyl-1-methylcyclopentyl]ethanol and 1-[(1S,3R)-3-isopropyl-1-methylcyclopentyl]ethanol.

3. The use of a compound of formula I



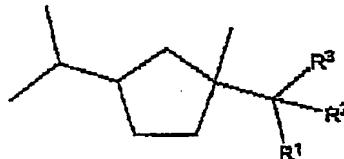
enriched in the enantiomer having the formula Ia



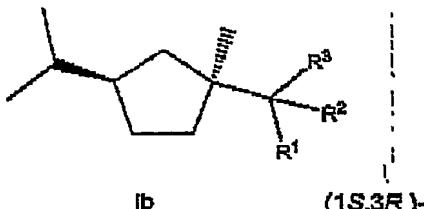
wherein R¹, R² and R³ have the same meaning as given in claim 1.

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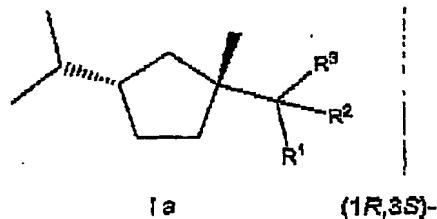
4. The use of a compound of formula I



enriched in the enantiomer having the formula Ib

wherein R¹, R² and R³ have the same meaning as given in claim 1.

5. The use of a compound as defined in one of the preceding claims in fragrance applications.
6. A fragrance application comprising a compound as defined in any of the preceding claims 1 - 4.
7. A fragrance application according to claim 6 wherein the fragrance application is a perfume, household product, laundry product, body care product or cosmetic products.
8. A method of manufacturing a fragrance application, comprising the step of incorporating a compound of formula Ia or its enantiomer as defined in claim 1, 2, 3 and 4.
9. A compound of formula Ia



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wherein

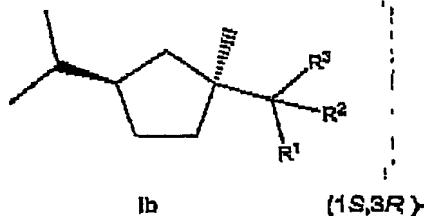
R¹ is hydrogen or methyl;

R^2 is hydrogen; and

R^3 is hydroxyl; or

R^2 and R^3 form together with the carbon atom to which they are attached a carbonyl group.

10. A compound of formula 1b



wherein

R^1 is hydrogen or methyl;

R² is hydrogen; and

R^3 is hydroxyl; or

R^2 and R^3 form together with the carbon atom to which they are attached a carbonyl group.

Abstract

This invention relates to 3-isopropyl-1-methylcyclopentyl derivatives and their use in fragrance applications.

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